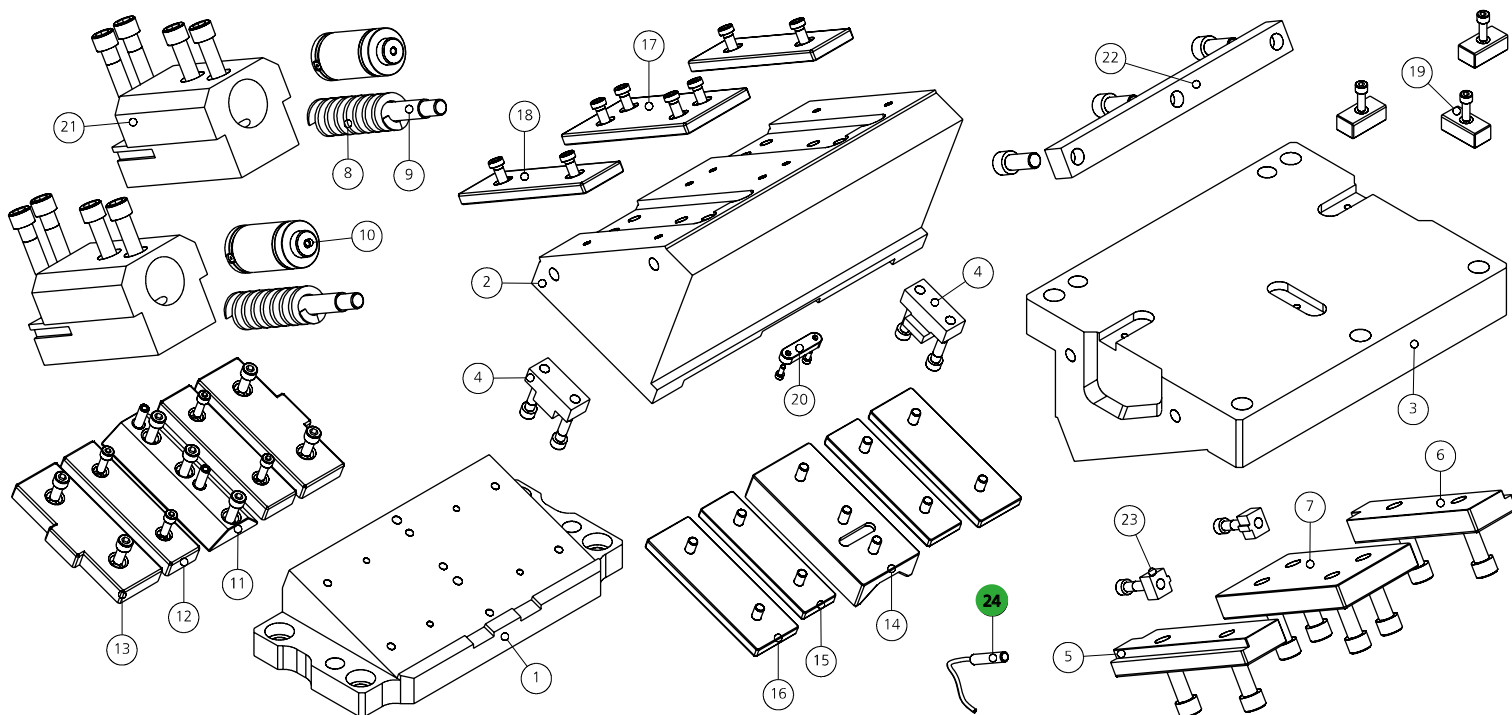




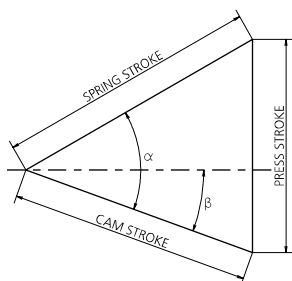
POS.	DESCRIPTION	Q.TY
001	CUNEO / WEDGE / DRUCKKEIL	1
002	SLITTA / SLIDER / LAGERKEIL	1
003	CORPO CAMMA / CAM BODY / GRUNDGEHÄUSE	1
004	STAFFA DI AGGANCIAMENTO / BRACKET ATTACHMENTS / BRACKETBEFESTIGUNG	2
005	PIASTRA DI SCORRIMENTO / WEAR PLATE / DRUCKPLATTE	1
006	PIASTRA DI SCORRIMENTO / WEAR PLATE / DRUCKPLATTE	1
007	PIASTRA DI SCORRIMENTO / WEAR PLATE / DRUCKPLATTE	1
008	MOLLA / COIL SPRING / FEDER	2*CHOOSE
009	PERNO / PIN / STIFT	2*CHOOSE
010	CILINDRO AD AZOTO / NITROGEN CYLINDER / STICKSTOFFZYLINDER	2*CHOOSE
011	PIASTRA DI SCORRIMENTO / WEAR PLATE / DRUCKPLATTE	1
012	PIASTRA DI SCORRIMENTO / WEAR PLATE / DRUCKPLATTE	2

POS.	DESCRIPTION	Q.TY
013	PIASTRA DI SCORRIMENTO / WEAR PLATE / DRUCKPLATTE	2
014	PIASTRA DI SCORRIMENTO / WEAR PLATE / DRUCKPLATTE	1
015**	PIASTRA DI SCORRIMENTO / WEAR PLATE / DRUCKPLATTE	2
016**	PIASTRA DI SCORRIMENTO / WEAR PLATE / DRUCKPLATTE	2
017**	PIASTRA DI SCORRIMENTO / WEAR PLATE / DRUCKPLATTE	1
018**	PIASTRA DI SCORRIMENTO / WEAR PLATE / DRUCKPLATTE	2
019	CHIAVETTA / KEY / SCHLÜSSEL	3
020	CHIAVETTA / KEY / SCHLÜSSEL	1
021	AGGANCIAMENTO SLITTA / SLIDE ATTACHMENT / SCHLITTENBEFESTIGUNG	2
022	FINECORSO / LIMIT SWITCHES / ENDSCHALTER	1
023	FINECORSO / LIMIT SWITCHES / ENDSCHALTER	2
024	SENSORE DI SICUREZZA / SECURITY SENSOR / SENSOR FÜR SICHERHEIT	1*OPTION

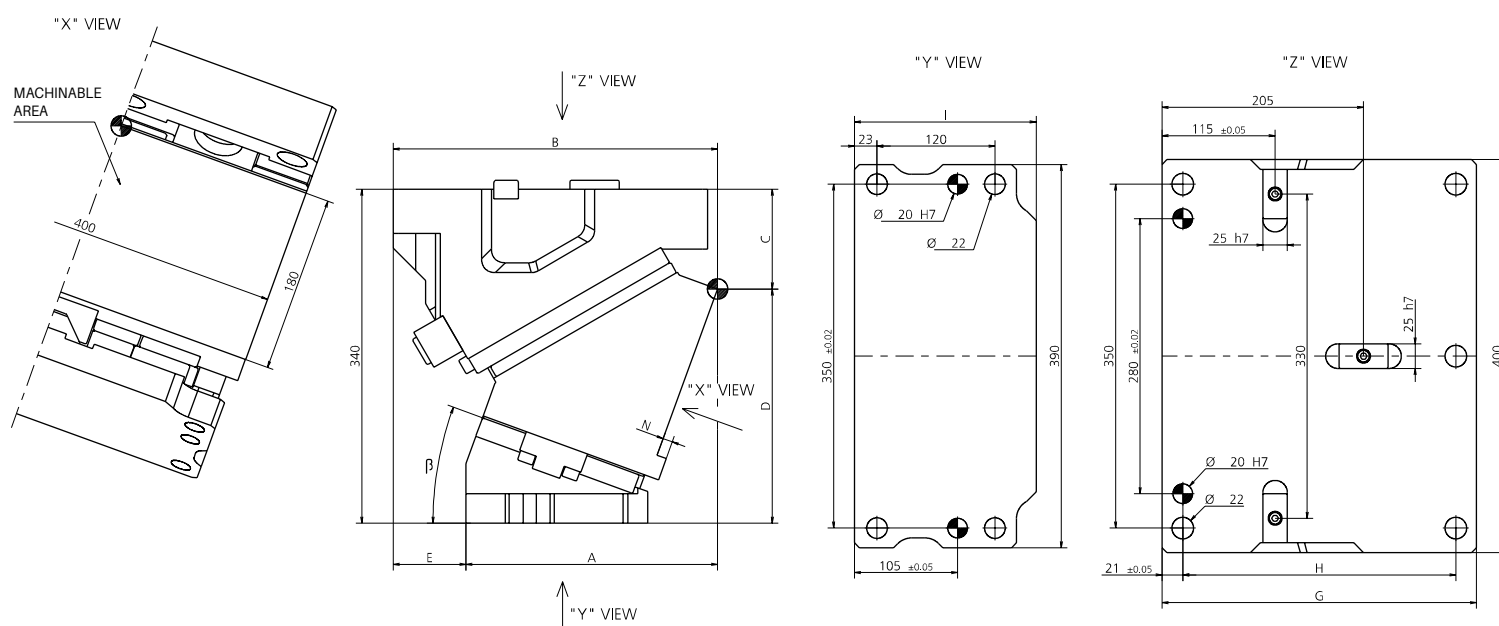
** Le piastre di scorrimento 013 e 015 sono presenti nelle camme 0155.305*. Nelle camme 0155.303* la slitta 002 è integrale.

** Wear plates 013 and 015 are included in cam units 0155.305*. In cam units 0155.303* slider 002 is integral.

**In der Nocken 0155.305* sind die Gleitplatten 013 und 015 vorhanden. Der Lagerkeil 002 sind Einzelstück in den Nocken 0155.303*.



β	α	PRESS SPRING STROKE	CAM STROKE	CAM STROKE	EXTRACTION FORCE (DAN)		CUTTING FORCE (DAN)	
					COIL SPRING	GAS SPRING	0155.403*	0155.405*
0°	50°	42.1	55	35.4	1893	3752	26950	37730
5°	50°	42.3	55	39	1885	3743	26950	37730
10°	50°	42.8	55	42.8	1876	3735	26950	37730
15°	50°	43.6	55	46.6	1867	3726	26950	37730
20°	50°	44.8	55	50.7	1857	3716	26950	37730
25°	50°	46.5	55	55	1848	3706	26950	37730
30°	50°	48.7	55	59.7	1837	3696	26950	37730
35°	50°	51.4	55	64.9	1827	3686	26950	37730
40°	50°	55	55	70.7	1817	3676	26950	37730
45°	50°	59.6	55	77.5	1806	3665	26950	37730
50°	50°	65.5	55	85.6	1796	3655	26950	37730
55°	55°	78.5	55	95.9	1953	3976	26950	37730
60°	60°	95.3	55	110	2160	4396	26950	37730
65°	65°	107.2	50	118.3	2239	4800	26950	37730
70°	70°	112.6	41	119.9	2642	5224	26950	37730



CODE	β	A	B	C	D	E	G	H	I	N
0155.40**-00	0°	180	303	68	272	123	285	243	185	10
0155.40**-05	5°	199.13	312.13	77.72	262.28	113	295	253	185	10
0155.40**-10	10°	218.87	319.87	86.26	253.74	101	305	263	185	10
0155.40**-15	15°	238.21	327.21	94.59	245.41	89	315	273	185	10
0155.40**-20	20°	256.18	330.18	101.67	238.33	74	320	278	185	10
0155.40**-25	25°	272.82	332.82	108.46	231.54	60	325	283	185	10
0155.40**-30	30°	289.13	334.13	115.95	224.05	45	330	288	185	10
0155.40**-35	35°	303.16	332.16	127.11	212.89	29	330	288	185	10
0155.40**-40	40°	325.92	326.92	138.91	201.09	1	330	288	185	10
0155.40**-45	45°	336.46	317.46	154.33	185.67	-19	325	283	185	10
0155.40**-50	50°	350.8	308.8	171.35	168.65	-42	325	283	185	10
0155.40**-55	55°	364.97	299.97	179.42	160.58	-65	325	283	180	10
0155.40**-60	60°	376.72	295.72	178.36	161.64	-81	325	283	180	23
0155.40**-65	65°	392.61	298.61	187.08	152.92	-94	325	283	180	32
0155.40**-70	70°	409.88	295.88	197.14	142.86	-114	325	283	180	40

CAM COD.	CUTTING FORCE	COIL/GAS SPRING	ANGLE
0155.40	3=26950 DAN	2=COIL SPRING	-00= ANGLE (FROM 0° TO 70°)
		4=GAS SPRING	
	5=37730 DAN	6=GAS SPRING NOT FILLED	
		8= WITHOUT COIL/GAS SPRING	

24 PATENT PENDING

24 (9003) SENSORE / SENSOR / SENSOR



ESEMPIO / EXAMPLES/ BEISPIELE / EXEMPLES

0155.4034-20 = CAM UNIT 0155.40, CUTTING FORCE 26950 DAN (3), GAS SPRING (4), ANGLE 20°

0155.4058-35 = CAM UNIT 0155.40, CUTTING FORCE 37730 DAN (5), WITHOUT COIL/GAS SPRING (8), ANGLE 35°