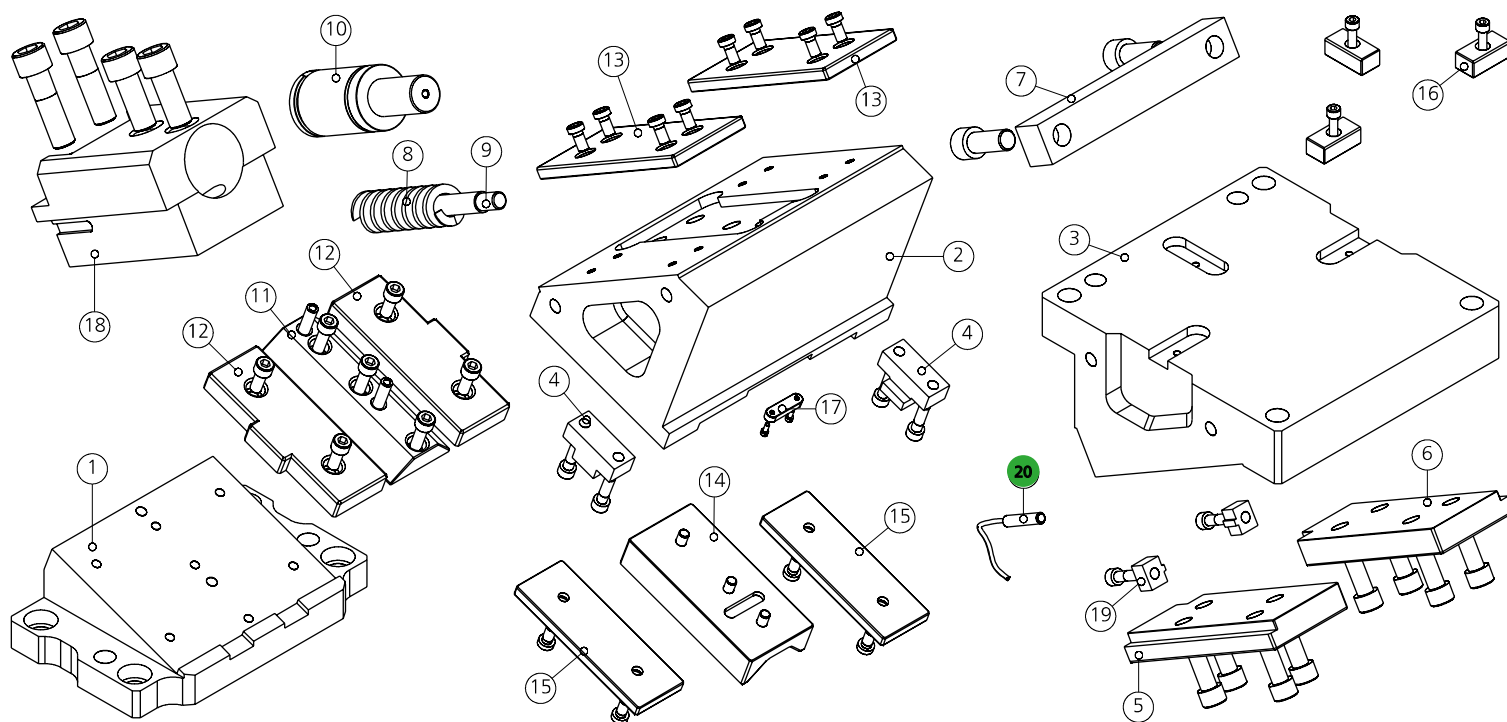




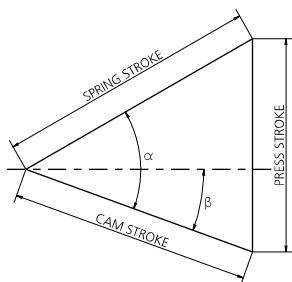
POS.	DESCRIPTION	Q.TY
001	CUNEO / WEDGE / DRUCKKEIL	1
002	SLITTA / SLIDER / LAGERKEIL	1
003	CORPO CAMMA / CAM BODY / GRUNDGEHÄUSE	1
004	STAFFA DI AGGANCIO / BRACKET ATTACHMENTS / BRACKETBEFESTIGUNG	2
005	PIASTRA DI SCORRIMENTO / WEAR PLATE / DRUCKPLATTE	1
006	PIASTRA DI SCORRIMENTO / WEAR PLATE / DRUCKPLATTE	1
007	FINECORSO / LIMIT SWITCHES / ENDSCHALTER	1
008	MOLLA / COIL SPRING / FEDER	1*CHOOSE
009	PERNO / PIN / STIFT	1*CHOOSE
010	CILINDRO AD AZOTO / NITROGEN CYLINDER / STICKSTOFFZYLINDER	1*CHOOSE

POS.	DESCRIPTION	Q.TY
011	PIASTRA DI SCORRIMENTO / WEAR PLATE / DRUCKPLATTE	1
012	PIASTRA DI SCORRIMENTO / WEAR PLATE / DRUCKPLATTE	2
013**	PIASTRA DI SCORRIMENTO / WEAR PLATE / DRUCKPLATTE	2
014	PIASTRA DI SCORRIMENTO / WEAR PLATE / DRUCKPLATTE	1
015**	PIASTRA DI SCORRIMENTO / WEAR PLATE / DRUCKPLATTE	2
016	CHIAVETTA / KEY / SCHLÜSSEL	3
017	CHIAVETTA / KEY / SCHLÜSSEL	1
018	AGGANCIO SLITTA / SLIDE ATTACHMENT / SCHLITTENBEFESTIGUNG	1
019	FINECORSO / LIMIT SWITCHES / ENDSCHALTER	2
020	SENSORE DI SICUREZZA / SECURITY SENSOR / SENSOR FÜR SICHERHEIT	1*OPTION

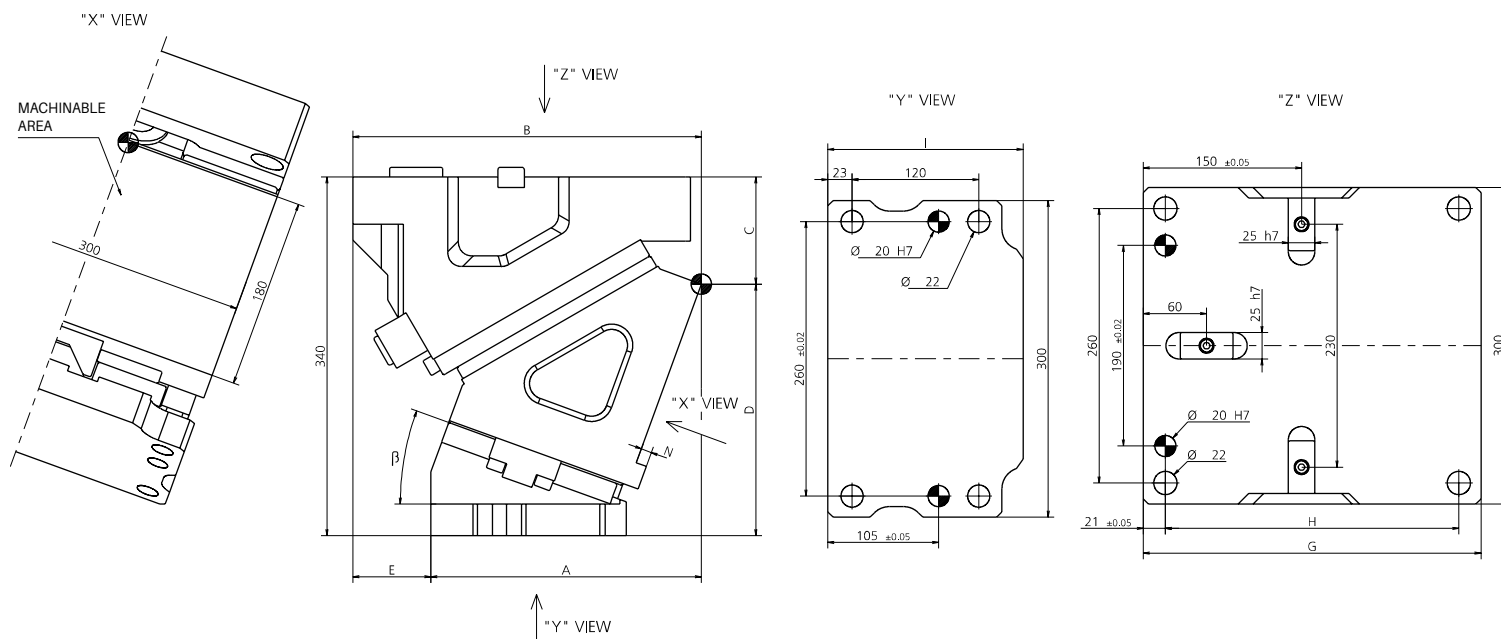
** Le piastre di scorrimento 013 e 015 sono presenti nelle camme 0155.305*. Nelle camme 0155.303* la slitta 002 è integrale.

** Wear plates 013 and 015 are included in cam units 0155.305*. In cam units 0155.303* slider 002 is integral.

**In der Nocken 0155.305* sind die Gleitplatten 013 und 015 vorhanden. Der Lagerkeil 002 sind Einzelstück in den Nocken 0155.303*.



β	α	PRESS STROKE	SPRING STROKE	CAM STROKE	EXTRACTION FORCE (DAN)		CUTTING FORCE (DAN)	
					COIL SPRING	GAS SPRING	0155.303*	0155.305*
0°	50°	42.1	55	35.4	1507	3065	22540	31560
5°	50°	42.3	55	39	1501	3059	22540	31560
10°	50°	42.8	55	42.8	1495	3053	22540	31560
15°	50°	43.6	55	46.6	1488	3046	22540	31560
20°	50°	44.8	55	50.7	1482	3040	22540	31560
25°	50°	46.5	55	55	1475	3033	22540	31560
30°	50°	48.7	55	59.7	1468	3026	22540	31560
35°	50°	51.4	55	64.9	1461	3019	22540	31560
40°	50°	55	55	70.7	1453	3011	22540	31560
45°	50°	59.6	55	77.5	1446	3004	22540	31560
50°	50°	65.5	55	85.6	1439	2997	22540	31560
55°	55°	78.5	55	95.9	1565	3260	22540	31560
60°	60°	95.3	55	110	1730	3604	22540	31560
65°	65°	107.2	50	118.3	1794	3935	22540	31560
70°	70°	112.6	41	119.9	2126	4279	22540	31560



CODE	β	A	B	C	D	E	G	H	I	N
0155.30**-00	0°	180	303	68	272	123	285	243	185	10
0155.30**-05	5°	199.13	312.13	77.72	262.28	113	295	253	185	10
0155.30**-10	10°	218.87	319.87	86.26	253.74	101	305	263	185	10
0155.30**-15	15°	238.21	327.21	94.59	245.41	89	315	273	185	10
0155.30**-20	20°	256.18	330.18	101.67	238.33	74	320	278	185	10
0155.30**-25	25°	272.82	332.82	108.46	231.54	60	325	283	185	10
0155.30**-30	30°	289.13	334.13	115.95	224.05	45	330	288	185	10
0155.30**-35	35°	303.16	332.16	127.11	212.89	29	330	288	185	10
0155.30**-40	40°	325.92	326.92	138.91	201.09	1	330	288	185	10
0155.30**-45	45°	336.46	317.46	154.33	185.67	-19	325	283	185	10
0155.30**-50	50°	350.8	308.8	171.35	168.65	-42	325	283	185	10
0155.30**-55	55°	364.97	299.97	179.42	160.58	-65	325	283	178	10
0155.30**-60	60°	376.72	295.72	178.36	161.64	-81	325	283	178	23
0155.30**-65	65°	392.61	298.61	187.08	152.92	-94	325	283	178	32
0155.30**-70	70°	409.88	295.88	197.14	142.86	-114	325	283	178	40

CAM COD.	CUTTING FORCE	COIL/GAS SPRING	ANGLE
0155.30	3=22540 DAN	2= COIL SPRING	-00= ANGLE (FROM 0° TO 70°)
		4= GAS SPRING	
	5=31560 DAN	6=GAS SPRING NOT FILLED	
		8= WITHOUT COIL/GAS SPRING	

20 PATENT PENDING

20 (9003) SENSORE / SENSOR / SENSOR



ESEMPIO / EXAMPLES/ BEISPIELE / EXEMPLES

0155.3034-20 = CAM UNIT 0155.30, CUTTING FORCE 22540 DAN (3), GAS SPRING (4), ANGLE 20°

0155.3058-35 = CAM UNIT 0155.30, CUTTING FORCE 31560 DAN (5), WITHOUT COIL/GAS SPRING (8), ANGLE 35°